

AMENDMENTS TO THE CLAIMS

1. (Cancelled)

2. (Previously amended) The optical switch according to claim 4, comprising a carrying device for carrying said moving-side optical fiber, and an arraying-member rotating device for rotating said optical-fiber-arraying-member, wherein said moving-side optical fiber is optically connected to said array-side optical fiber by said carrying device and said arraying-member rotating device.

3. Cancelled)

4. (Previously amended) An optical switch comprising:

an optical-fiber-arraying-member in which a plurality of optical fiber fixing grooves extending along radial directions of a virtual circle are radially formed in a predetermined surface of a base material;

a plurality of array-side optical fibers arrayed in said plurality of optical fiber fixing grooves of said optical-fiber-arraying-member, said array-side optical fibers being arrayed so that end faces thereof are directed along directions opposite to those toward the center axis of said virtual circle;

a moving-side optical fiber having an end thereof selectively optically connected to either of said plurality of array-side optical fibers and positioned on a respective one of said grooves;

wherein said moving-side optical fiber and said optical-fiber-arraying member are rotated relative to each other about a center axis of said virtual circle to select said array-side optical fiber to be optically connected to said moving-side optical fiber.

5. (Previously amended) An optical switch comprising:

an optical-fiber-arraying-member in which a plurality of optical fiber fixing grooves extending along radial directions of a virtual circle are radially formed in a predetermined surface of a base material;

5 a plurality of array-side optical fibers arrayed in said plurality of optical fiber fixing grooves of said optical-fiber-arraying-member;

a moving-side optical fiber having an end thereof selectively optically connected to either of said plurality of array-side optical fibers and positioned on a respective one of said grooves;

10 wherein said moving-side optical fiber and said optical-fiber-arraying member are rotated relative to each other about a center axis of said virtual circle to select said array-side optical fiber to be optically connected to said moving-side optical fiber; and

wherein said base material is of a prism shape, said plurality of optical fiber fixing grooves are radially formed in at least two side faces of said base material, said base material and said moving-side optical fiber are rotated relative to each other about a center axis of the prism to  
15 select one side face of said base material, and said moving-side optical fiber is optically connected to either of said array-side optical fibers arrayed on said one side face selected.

6. (Original) The optical switch according to Claim 5, comprising base-material rotating means for rotating said base material about the center axis of the prism, a carrying

device for carrying said moving-side optical fiber, and a moving-side-fiber rotating device for rotating said moving-side optical fiber about the center axis of said virtual circle, wherein said moving-side optical fiber is optically connected to said array-side optical fiber by said base-material rotating means, said carrying device, and said moving-side-fiber rotating device.

7. (Previously amended) An optical switch comprising:

an optical-fiber-arraying-member in which a plurality of optical fiber fixing grooves extending along radial directions of a virtual circle are radially formed in a predetermined surface of a base material;

a plurality of array-side optical fibers arrayed in said plurality of optical fiber fixing grooves of said optical-fiber-arraying-member;

a moving-side optical fiber having an end thereof selectively optically connected to either of said plurality of array-side optical fibers and positioned on a respective one of said grooves;

wherein said moving-side optical fiber and said optical-fiber-arraying member are rotated relative to each other about a center axis of said virtual circle to select said array-side optical fiber to be optically connected to said moving-side optical fiber; and

wherein said base material is of a pyramid shape, said plurality of optical fiber fixing grooves are radially formed in at least two side faces of said base material, said base material and said moving-side optical fiber are rotated relative to each other about a center axis of the pyramid to select one side face of said base material, and said moving-side optical fiber is optically connected to either of said array-side optical fibers arrayed on said one side face selected.

8. (Original) The optical switch according to Claim 7, comprising base-material rotating means for rotating said base material about the center axis of the pyramid, a carrying device for carrying said moving-side optical fiber, and a moving-side-fiber rotating device for rotating said moving-side optical fiber about the center axis of said virtual circle, wherein said  
5 moving-side optical fiber is optically connected to said array-side optical fiber by said base-material rotating means, said carrying device, and said moving-side-fiber rotating device.

9. (Original) The optical switch according to Claim 7, wherein said array-side optical fibers are arrayed so that end faces thereof are directed toward a vertex of the pyramid.

10. (Original) The optical switch according to Claim 7, wherein said array-side optical fibers are arrayed so that end faces thereof are directed along directions opposite to those toward a vertex of the pyramid.

11. (Previously amended) An optical switch comprising:

an optical-fiber-arraying-member in which a plurality of optical fiber fixing grooves extending along radial directions of a virtual circle are radially formed in a predetermined surface of a base material;

5 a plurality of array-side optical fibers arrayed in said plurality of optical fiber fixing grooves of said optical-fiber-arraying-member;

a moving-side optical fiber having an end thereof selectively optically connected to either of said plurality of array-side optical fibers and positioned on a respective one of said grooves;

wherein said moving-side optical fiber and said optical-fiber-arraying member are rotated  
10 relative to each other about a center axis of said virtual circle to select said array-side optical  
fiber to be optically connected to said moving-side optical fiber; and

wherein said moving-side optical fiber comprises a plurality of optical fibers and each  
moving-side optical fiber is positioned on said optical-fiber-arraying-member by a pressing  
member having an arcuate outer periphery and having the same center as said virtual circle.

12. (Previously amended) An optical switch comprising:

an optical-fiber-arraying-member in which a plurality of optical fiber fixing grooves are  
formed along a direction of a generator of a cylindrical side face of a base material, which has  
one of the cylindrical side surface and part of the cylindrical side surface as its own side face;

5 a plurality of array-side optical fibers arrayed in said plurality of optical fiber fixing  
grooves of said optical-fiber-arraying-member; and

a moving-side optical fiber having an end thereof to be selectively optically connected to  
either of said plurality of array-side optical fibers and positioned on a respective one of said  
grooves;

10 wherein said moving-side optical fiber and said optical-fiber-arraying member are rotated  
relative to each other about a center axis of said cylinder and said moving-side optical fiber is  
optically connected to said array-side optical fiber.

13. (Original) The optical switch according to Claim 12, comprising a carrying  
device for carrying said moving-side optical fiber, and an arraying-member rotating device for  
rotating said optical-fiber-arraying-member about the center axis of the cylinder, wherein said

moving-side optical fiber is selectively optically fiber by said carrying device and said arraying-  
5 member rotating device.

14. (Original) The optical switch according to Claim 12, wherein said moving-side optical fiber comprises a plurality of optical fibers, each moving-side optical fiber is positioned on said optical-fiber-arraying-member by a pressing member having a curved press surface, and a radius of curvature of said curved press surface is approximately equal to a radius of curvature of said cylinder.

15. (Previously amended) An optical switch comprising:  
an optical-fiber-arraying-member in which a plurality of optical fiber fixing grooves are formed along a direction of a generator of a conical side face of a base material, which has one of the conical side face and part of the conical side face as its own side face;

5 a plurality of array-side optical fibers arrayed in said plurality of optical fiber fixing grooves of said optical-fiber-arraying-member; and

a moving-side optical fiber having an end thereof to be selectively optically connected to either of said plurality of array-side optical fibers and positioned on a respective one of said grooves;

10 wherein said moving-side optical fiber and said optical-fiber-arraying member are rotated relative to each other about a center axis of said cylinder and said moving-side optical fiber is optically connected to said array-side optical fiber.

16. (Original) The optical switch according to Claim 15, comprising a carrying device for carrying said moving-side optical fiber, and an arraying-member rotating device for rotating said optical-fiber-arraying-member about the center axis of the cone, wherein said moving-side optical fiber is selectively optically connected to said array-side optical fiber by said  
5 carrying device and said arraying-member rotating device.

17. (Original) The optical switch according to Claim 15, wherein said array-side optical fibers are arrayed so that end faces thereof are directed toward a vertex of the cone.

18. (Original) The optical switch according to Claim 15, wherein said array-side optical fibers are arrayed so that end faces thereof are directed along directions opposite to those toward a vertex of the cone.

19. (Original) The optical switch according to Claim 15, wherein said moving-side optical fiber comprises a plurality of optical fibers, each moving-side optical fiber is positioned on said optical-fiber-arraying-member by a pressing member having a curved press surface, and a radius of curvature of said curved press surface is approximately equal to a radius of curvature  
5 of said cone at a press position.

20. (Cancelled)

21. (Cancelled)

22. (Cancelled)

23. (Cancelled)

24. (Cancelled)

25. (Cancelled)

26. (Currently amended) ~~The production method of the optical fiber arraying-~~  
~~member according to Claim 25;~~ A method of producing an optical-fiber-arraying-member,  
comprising a process of alternately repeating plural times a step of forming an optical fiber  
fixing groove in a predetermined surface of a base material by linearly moving a cutting tool  
5 along a radial direction of a virtual circle and a step of rotating said base material and the moving  
direction of said cutting tool relative to each other by a predetermined angle about a center axis  
of said virtual circle, thereby radially forming a plurality of optical fiber fixing grooves in said  
base material; and

wherein said base material is of a prism shape and said base material and said cutting tool  
10 are rotated relative to each other about a center axis of the prism to determine a side face of said  
base material in which said optical fiber fixing grooves are to be formed.

27. (Currently amended) ~~The production method of the optical fiber arraying-~~  
~~member according to Claim 25;~~ A method of producing an optical-fiber-arraying-member,  
comprising a process of alternately repeating plural times a step of forming an optical fiber  
fixing groove in a predetermined surface of a base material by linearly moving a cutting tool



5    along a radial direction of a virtual circle and a step of rotating said base material and the moving  
direction of said cutting tool relative to each other by a predetermined angle about a center axis  
of said virtual circle, thereby radially forming a plurality of optical fiber fixing grooves in said  
base material; and

          wherein said base material is of a pyramid shape and said base material and said cutting  
10    tool are rotated relative to each other about a center axis of the pyramid to determine a side face  
of said base material in which said optical fiber fixing grooves are to be formed.

28.    (Original) A method of producing an optical-fiber-arraying-member, comprising  
a process of alternately repeating plural times a step of moving a cutting tool along a direction of  
a generator of a cylindrical side surface of a base material, which has one of the cylindrical side  
face and part of the cylindrical side face as its own side face, to form an optical fiber fixing  
5    groove in said base material and a step of rotating said cutting tool and said base material relative  
to each other by a predetermined angle about a center axis of said cylinder, thereby forming a  
plurality of optical fiber fixing grooves parallel to each other on the cylindrical side face of said  
base material.

29.    (Original) A method of producing an optical-fiber-arraying-member, comprising  
a process of alternately repeating plural times a step of linearly moving a cutting tool along one  
direction of a base material to form an optical fiber fixing groove in a predetermined surface of  
the base material and a step of moving the moving direction of said cutting tool and said base  
5    material relative to each other in a direction perpendicular to said one direction, thereby forming

a plurality of optical fiber fixing grooves parallel to each other in said base material, wherein bottoms of said respective fiber fixing grooves are located on a side face of a virtual cylinder.

30. (Withdrawn) A method of producing an optical-fiber-arraying-member, comprising a process of forming a plurality of optical fiber fixing grooves in a surface of a base material of a flat plate shape and thereafter deforming said base material so that a surface of said base material becomes part of a side face of a cylinder.

31. (Original) A method of producing an optical-fiber-arraying-member, comprising a process of alternately repeating plural times a step of moving a cutting tool along a direction of a generator of a conical side face of a base material, which has one of the conical side face and part of the conical side face as its own side face, to form an optical fiber fixing groove in said  
5 base material and a step of rotating said cutting tool and said base material relative to each other by a predetermined angle about a center axis of said cone, thereby forming a plurality of optical fiber fixing grooves on the conical side face of said base material.

32. (Withdrawn) A method of producing an optical-fiber-arraying-member, comprising a process of alternately repeating plural times a step of forming an optical fiber fixing groove with a stamp member having a groove-forming rib by pushing said groove-forming rib against a predetermined surface of a base material along a radial direction of a virtual  
5 circle and a step of rotating an extending direction of said groove-forming rib of said stamp member and said base material relative to each other by a predetermined angle about a center

axis of said virtual circle, thereby radially forming a plurality of optical fiber fixing grooves in said base material.

33. (Withdrawn) The production method of the optical-fiber-arraying-member according to Claim 32, wherein said base material is of a prism shape and said base material and said stamp member are rotated relative to each other about a center axis of the prism to determine a side face of said base material in which said optical fiber fixing grooves are to be formed.

34. (Withdrawn) The production method of the optical-fiber-arraying-member according to Claim 32, wherein said base material is of a pyramid shape and said base material and said stamp member are rotated relative to each other about a center axis of the pyramid to determine a side face of said base material in which said optical fiber fixing grooves are to be formed.

35. (Withdrawn) A method of producing an optical-fiber-arraying-member, comprising a process of alternately repeating plural times a step of forming an optical fiber fixing groove with a stamp member having a groove-forming rib by pushing said groove-forming rib along a direction of a generator of a cylindrical side face of a base material, which has one of the cylindrical side face and part of the cylindrical side face as its own side face and a step of rotating said stamp member and said base material relative to each other by a predetermined angle about a center axis of said cylinder, thereby forming a plurality of optical fiber fixing grooves parallel to each other in the cylindrical side face of said base material.

36. (Withdrawn) A method of producing an optical-fiber-arraying-member, comprising a process of alternately repeating plural times a step of forming an optical fiber fixing groove with a stamp member having a groove-forming rib by pushing said groove-forming rib along a direction of a generator of a conical side face of a base material, which has one of the conical side face and part of the conical side face as its own side face and a step of rotating said stamp member and said base material relative to each other by a predetermined angle about a center axis of said cone, thereby forming a plurality of optical fiber fixing grooves in the conical side face of said base material.

37. (Previously amended) A method of arraying optical fibers, comprising:  
a step of preparing an optical-fiber-arraying-member in which a plurality of optical fiber fixing grooves extending along radial directions of a virtual circle are radially formed in a predetermined surface of a base material;  
a step of arraying and fixing a plurality of array-side optical fibers to be optically connected to a moving-side optical fiber, in said plurality of optical fiber fixing grooves, wherein an edge of the moving-side optical fiber is positioned in a respective one of said grooves; and  
a step of rotating a cylindrical edge of a cylindrical shape about a center axis of said virtual circle to cut ends of said plurality of array-side optical fibers to align the ends.

38. (Original) The method of arraying optical fibers according to Claim 37, wherein said base material is of a prism shape, said plurality of optical fiber fixing grooves are radially formed in at least two side faces of the base material, said base material and said cylindrical edge

are rotated relative to each other about a center axis of the prism to select one side face, and ends  
5 of the array-side optical fibers arrayed on said one side face selected are cut to be aligned by said  
cylindrical edge.

39. (Original) The method of arraying optical fibers according to Claim 37, wherein  
said base material is of a pyramid shape, said plurality of optical fiber fixing grooves are radially  
formed in at least two side faces of the base material, said base material and said cylindrical edge  
are rotated relative to each other about a center axis of the pyramid to select one side face, and  
5 ends of array-side optical fibers arrayed on said one side face selected are cut to be aligned by  
said cylindrical edge.

40. (Previously amended) A method of arraying optical fibers, comprising:  
a step of preparing an optical-fiber-arraying-member in which a plurality of optical fiber  
fixing grooves extending along a direction of a generator of a cylindrical side face of a base  
material, which has one of the cylindrical side face and part of the cylindrical side face as its own  
5 side face, are formed in parallel to each other;

a step of arraying and fixing a plurality of array-side optical fibers to be optically  
connected to a moving-side optical fiber, in said plurality of optical fiber fixing grooves, wherein  
an edge of the moving-side optical fiber is positioned in a respective one of said grooves; and

a step of rotating a rotary blade having a rotation axis parallel to a center axis of said  
10 cylinder and rotating said base material and said rotary blade relative to each other about the  
center axis of said cylinder, thereby cutting ends of said plurality of array-side optical fibers to  
align the ends.

41. (Previously amended) A method of arraying optical fibers, comprising:

a step of preparing an optical-fiber-arraying-member in which a plurality of optical fiber fixing grooves extending along directions of a generator of a conical side face of a base material, which has one of the conical side face and part of the conical side face as its own side face, are  
5 formed;

a step of arraying and fixing a plurality of array-side optical fibers to be optically connected to a moving-side optical fiber, in said plurality of optical fiber fixing grooves, wherein an edge of the moving-side optical fiber is positioned in a respective one of said grooves; and

a step of rotating a rotary blade having a rotation axis parallel to a center axis of said cone  
10 and rotating said base material and said rotary blade relative to each other about the center axis of said cone, thereby cutting ends of said plurality of array-side optical fibers to align the ends.

42. (Currently amended) ~~The production method of the optical fiber arraying-~~  
~~member according to claim 25,~~ A method of producing an optical-fiber-arraying-member,  
comprising a process of alternately repeating plural times a step of forming an optical fiber  
fixing groove in a predetermined surface of a base material by linearly moving a cutting tool  
5 along a radial direction of a virtual circle and a step of rotating said base material and the moving  
direction of said cutting tool relative to each other by a predetermined angle about a center axis  
of said virtual circle, thereby radially forming a plurality of optical fiber fixing grooves in said  
base material; and

wherein said optical fiber fixing groove formed in said step of forming is V-shaped.

43. (Previously added) A method for producing a member with array-side optical fibers, comprising:

a step of preparing an optical-fiber-arraying-member in which a plurality of optical fiber fixing grooves extending along radial directions of a virtual circle are radially formed in a

5 predetermined surface of a base material;

a step of arraying and fixing a plurality of array-side optical fibers to be optically connected to a moving-side optical fiber, in said plurality of optical fiber fixing grooves; and

a step of cutting ends of said plurality of array-side optical fibers to align the ends;

wherein the member with array-side fibers is applied to an optical switch in which an end  
10 of a moving-side optical fiber is positioned on the groove so as to be optically connected to the array-side optical fiber.

44. (Previously added) A method according to claim 43, wherein the ends of said plurality of array-side optical fibers are cut by rotating a cylindrical edge of a cylindrical shape about a center axis of said virtual circle.